

PRODUCT INFORMATION

Metric & SI unit

Acetal Copolymer
KEPITAL®

KOREA ENGINEERING PLASTICS CO., LTD.

GD-52

An easy flowing grade for general injection molding and so suitable for parts requiring a good weather resistance and low gloss

Property	Test Method	Unit	Value
Physical			
Density	ISO 1183	g/cm ³	1.41
Melt flow rate	ISO 1133	g/10min	25
Thermal			
Deflection temperature 1.8MPa	ISO 75-1,2		100
Flammability	UL94	—	HB
Mechanical			
Tensile strength 23	ISO 527-1,2	kg _f /cm ² (MPa)	610 (60)
Nominal strain at break 23	ISO 527-1,2	%	15
Flexural strength 23	ISO 178	kg _f /cm ² (MPa)	870 (85)
Flexural modulus 23	ISO 178	10 ⁴ kg _f /cm ² (MPa)	2.75 (2,700)
Charpy notched impact strength	ISO 179/1eA	kg _f · cm/cm (kJ/m ²)	3.6 (3.5)
Electrical			
Surface resistivity	IEC 60093	Ω	1 10 ¹⁶
Volume resistivity	IEC 60093	Ω · cm	1 10 ¹⁴
Dielectric strength	IEC 60243-1	kV/mm	-
Molding shrinkage (//Direction) t3mm, Φ 100mm		%	1.3

Properties are subject to change with a new knowledge and development.

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KOREA ENGINEERING PLASTICS CO., LTD.

Head office Tel. 82-2-707-6841/48

Research center Tel. 82-31-436-1300